

Work Order ID 116962

Thursday, January 22, 2015 11:43:36 AM

116962

Page 1

Item ID: D206-628-011 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Heli-Access-Step™ LH - High Gear 206A/B
Start Date: 4/25/2014 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 4/25/2014 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: MLJ Date: 1501-22 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-011 CHG 003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B117227

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Item ID: D206-628-011 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Heli-Access-Step™ LH - High Gear 206A/B
Start Date: 4/25/2014 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 4/25/2014 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1	DAS 46		JAN 27 2015
130	Memo	0.00					9-89		
Packaging	Identify and pack for shipping as per PPP D206-628-011 Location: <u>F6081</u> PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140	Memo	0.00							
QC									
Quality Control									

15/1/28 JF
cmf
15-1-27

Thursday, January 22, 2015 11:43:40 AM

1 16962

D206-628-011

Required Date: 4/25/2014

Required Qty: 1.00

Comments:	IPP Rev:D	As Per EcN 766	06-01-06	JLM	
	IPP Rev:E	as per ecn 1118	08-02-05	DD	verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2721-041 *D2721-041* 206B Step Ass'Y	DAS 06 9-89	Manufactured	No			110	Each	0.0000	1	1			DAS 46 9-89
D2731-7 *D2731-7* Mounting Lug		Manufactured	No			110	Each	72.0000	4	4			
												DAS 27 8-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST520		72							
				104219		12							
				113240		10							
				116802		50							
D2732-030 *D2732-030* Rubber Cushion - 30" (Replaces P/N G13013-4)		Manufactured	No			110	Each	152.0000	8	8			DAS 27 8-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		141							
				107346		54							
				117118		27							
				124849		60							
				PKG016		11							
				124849		11							

Picklist Print

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Parent Item: D206-628-011

D206-628-011

Parent Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 4/25/2014

Required Date: 4/25/2014

Start Qty: 1.00

Required Qty: 1.00

D3394-043

Manufactured No

110 Each

47.0000

4 4

D3394-043

Lug

**

DAS
27

9-89

JAN 26 2015

(DAS
46
9-89)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST528

47

116859

8

124220

39

AN4-13A

Purchased No

110 Each

606.0000

4 4

AN4-13A

Bolt

**

DAS
27

9-89

JAN 26 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

43

m130325

43

ST325A

543

m130716

43

m131305

500

AN4-14A

Purchased No

110 Each

416.0000

4 4

AN4-14A

Bolt

**

DAS
27

9-89

JAN 26 2015

(DAS
46
9-89)

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST325A

300

M131153

300

ST344

111

14600

1

M130716

110

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Shop Packet Print

Page 2

Picklist Print

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Parent Item: D206-628-011

D206-628-011

Parent Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 4/25/2014

Required Date: 4/25/2014

Start Qty: 1.00

Required Qty: 1.00

AN4-15A Purchased No 110 Each 660.0000

AN4-15A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

GA	52	
120449	52	
ST325A	608	
m130358	8	
m131305	300	
m131320	300	

4 4
**

DAS
27
JAN 26 2015

DAS
46
9-89

NAS1149D0463J Purchased No 110 Each 5,041.000

NAS1149D0463J

WASHER

DAS
06
9-89

Location

Loc Qty

Loc Code

CA	397	
M129682	397	
GA	408	
M129390	408	
ST260a	1167	
16941	14	
M129390	1153	
ST269	3069	
M129390	12	
M130799	3057	

12 12
**

DAS
27
JAN 26 2015

DAS
46
9-89

Picklist Print

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Work Order ID: 116962

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Parent Item: D206-628-011

D206-628-011

Parent Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 4/25/2014

Required Date: 4/25/2014

Start Qty: 1.00

Required Qty: 1.00

MS21042L4 - - -

Purchased

No

110

Each

3,016.000

12

12

MS21042L4

DAS
27

Locknut

JAN 26 2015

DAS
95
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

1729

m130799

1729

ST305

541

15924

8

426

426

m128300

8

m130922

99

(DAS)
46
9-89

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-628

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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision ID: Stop *NS2*

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Start Date: 4/25/2014 Start Qty: 1.00 *1*

Required Date: 4/25/2014 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: Process Plan: MLJ Date: 15-01-22 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

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110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 15-01-26

DAS
27
5-00
JAN 26 2015